

989985

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$98998 + 5 \rightarrow 9900 \mid 3 \rightarrow 9900 + 3 = 990 \mid 3 \rightarrow$

$\rightarrow 990 + 3 = 99 \mid 3 \rightarrow 99 + 3 = 10 \mid 2 \rightarrow 10 + 2 = 12$

$\rightarrow 1 \mid 2 \Rightarrow 1 + 2 = \underline{\underline{3}}$